

Date: Wednesday, 06/08/2008 10:48:23 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE ARM
 Job Number : 41012
 Estimate Number : 13515
 P.O. Number :
 This Issue : 06/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : MF 08-08-06
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

Part Number : PB6743001357
 Drawing Number : B6743001 P.31
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 13/08/2008 Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1000W065 6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 3.6225 f(s)/Unit Total : 28.9800 f(s)

6061T6 RD TUBE 1.00 x .065w

batch: M108819

SAD 8/08/06 (3)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- drill holes as per dwg (DO NOT DRILL THRU)

3- deburr

SAD 08/08/06 (3)

08-08-13 3

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/08/13 (3)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

08-08-13 3

5.0 QC21 FINAL INSPECTION/W/O RELEASE



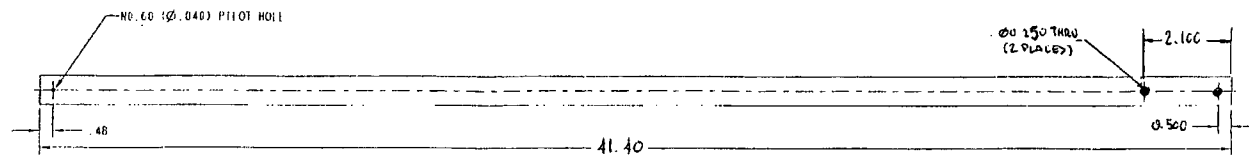
Comment: FINAL INSPECTION/W/O RELEASE

08/08/14 (3)

Job Completion



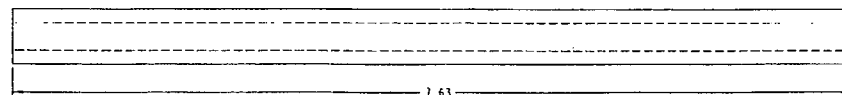
MF 08-08-13



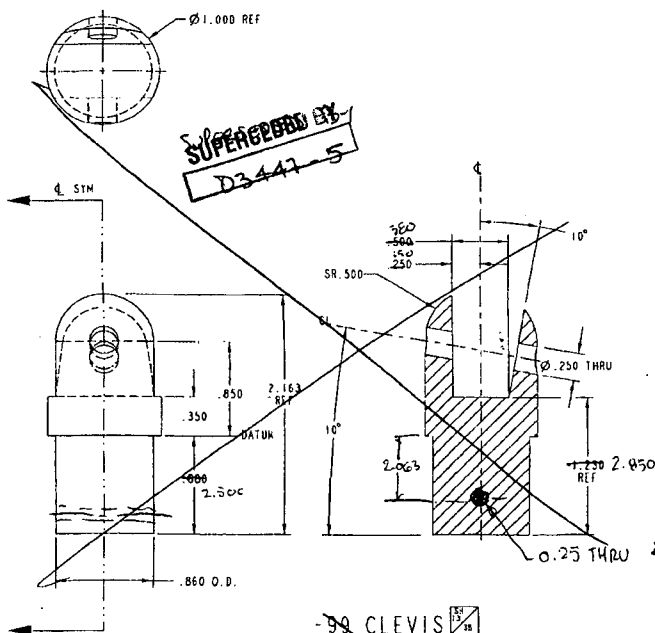
MATL: 1.00 O/D X .065 WALL, 6061-T6
 WW-1-700/6
 SCALE: 1 D.500

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐
 (CANADIAN VERSION)

RELEASED

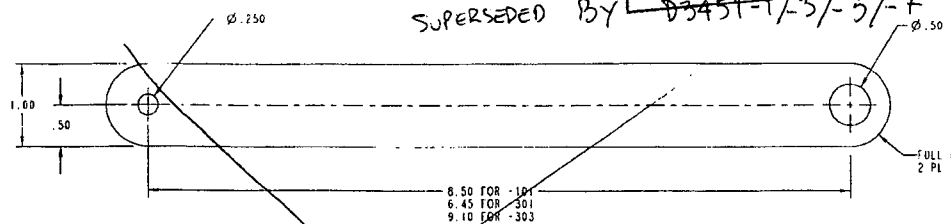


① -103 TUBE HANDLE ☒ ☐
 MATL: .50 O/D X .175 WALL, 6061-T6, 00-A-200/8
 SCALE: 2.000



~~30 CLEVIS~~ ☒ ☐
 MATL: 1.00 END 6061-T6, 00-A-200/8
 SCALE: 2.000

#41012



④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐
 MATL: .125 THK, 6061-T6, 00-A-200/8
 SCALE: 1.000
 ② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐
 ② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

PREMIER AVIATION, INC.
 2000 Aviation Parkway, Grand Prairie, Texas 75050
 SIZE CODE 10011 NC, 10011 NC
 D/OSUV8 B67-43001 31
 SCALE: 1/16" = 1" 31 OF 45

ORIGINAL